

Industrial Interoperability from Field to Cloud

OPC Day Japan 2022 – Virtual Event – December 8th/9th, 2022



Stefan Hoppe President & Executive Director OPC Foundation stefan.hoppe@opcfoundation.org

Agenda

- Organization
 - Members / Board of Director
- Technology: Status & roadmap
 - Field Initiative
 - Cloud Initiative
- Collaborations & Information Models
- News
 - .NET User Standard Stack Initiative
 - Academic program
 - Marketplace
 - Success Stories





OPC Unified Architecture



Largest Ecosystem for Cross-domain Industrial Interoperability



OPC World

Nov 12th, 2021: 850 members

Nov 12th, 2022: 896 members

→ 46 new members within 1 year

OPC Japan membership

2022: 63 members



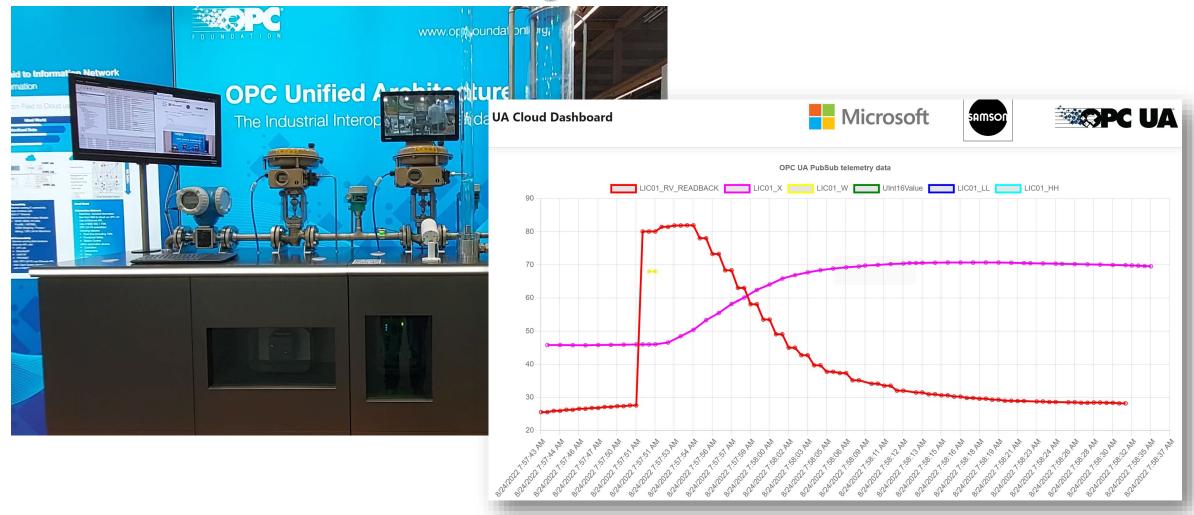
Events 2022: Example Achema 2022

- 324sqm booth!.. but in vacation time lot of partners canceled
- Partners: Member Siemens and associations VDMA, FDT, Open Process Automation Forum, COPA
- Huge areas for
 - Technology
 - Field
 - Cloud
 - Collaborations
- 2 hours "OPC Day"





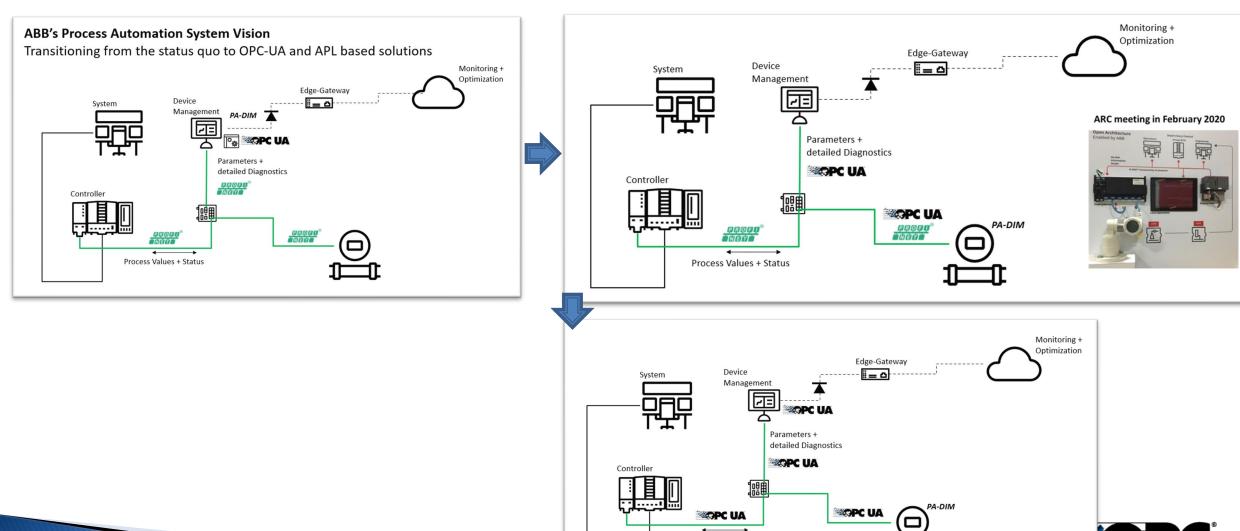
Achema 2022: New Class-A member SAMSON Demonstrator OPC UA leverages MQTT





Achema 2022: OPC Press Conference – ABB statement

- ABB's Process Automation System Vision: 3 Steps to OPC UA



Process Values + Status

OPC UA:

Exclusively selected by major process industry initiatives

OPC UA Adaption in Process Industry

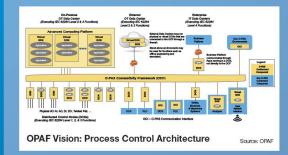
Associations selected OPC UA as their communication framework

Open Process Automation Forum (OPAF)



Mission

 Creating an open standards-based interoperable, portable, secure automation process control architecture



O-PAS is leveraging OPC UA

Version	Year	Thomo	O-PAS*	Bubject	Referenced Standards
V1	2019	Interoperability	Part 1	Technical architecture	IEC 02204 (ISA-95)
V2	2020	Configuration Portability	Part 2	Security	IEC 02443 (ISA-99)
V2.1	2021	Control Functionality	Part 3	Profiles	n.a.
va	TBO	Application Periability System Orchestration & Physical Pletform (Hardware)	Port 4	Connectivity Framework	IEC 62541 (OPC UA)
			Part 6	Bystem management	DMTF (Rectists)
			Part 0	Information and Exchange Models	IEC 62541 (OPC UA) IEC 62714 (AutomationAL) IEC 62692 (ISA-18.2) IEC 61191-9 IEC 61499
			Port 7	Physical platform	TBD
			Part 8	Application Portability	TBD
			Part 0	Bystem Orchestration	TBD

- Open heterogeneous multi-vendor control system
- OPC UA models used for connectivity framework and throughout for alarms, function blocks, information exchange, and execution engines

NAMUR Open Architecture (NOA)

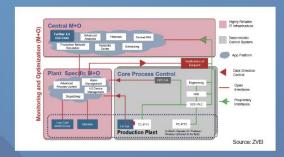


Mission

 Make production data easily and securely usable for plant and asset monitoring as well as optimization



NOA is leveraging OPC UA

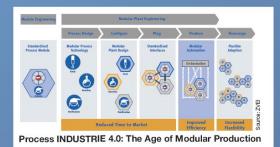


 OPC UA is the desired communication technology in NOA to connect the Core Process Control to Plant Monitoring and Optimization systems

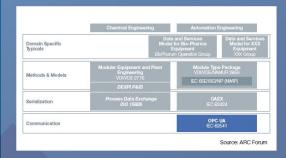
NAMUR, PROCESSNET, ZVEI Module Type Package (MTP)

Mission

- Time reduction of automation engineering and commissioning
- Manufacturer-independent connectivity of equipment modules



MTP is leveraging OPC UA



 OPC UA (IEC62541) is today the only communication channel for MTP

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OPC UA: One Harmonized Solution

News about Extending OPC UA to the Field



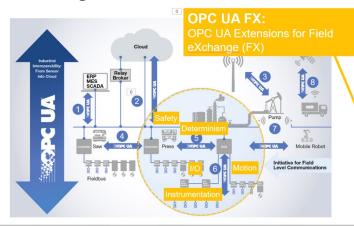


Four Years Field Level Communications (FLC) Initiative

(11/2018 - 11/2022)



FLC Initiative to create OPC UA Field eXchange (FX) specifications: Extending OPC UA to the field incl. Determinism, Safety & Motion



- IT / OT Communication
- 2 Cloud Integration
- 3 Secure Remote Access
- 4 Local OT Communication
- 5 Controller to Controller
- 6 Controller to Device incl. Device to Device
- Wireless Integration (5G)
- 8 Future Ready

Press Conference November 2018



Members of the Field Level Communication (FLC) Initiative's Steering Committee



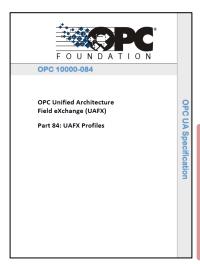
OPC UA FX Specifications: Parts 80, 81, 82 & 84

S. Peledse









Congrats & Thanks to more than 320 experts from more than 65 OPCF member companies!

- ▶ First Release published with the focus on Controller-to-Controller (C2C)
 - Consists of 4 Parts (OPC 10000-080, 10000-81, 10000-082, 10000-084)
 - UAFX specifications have passed in-depth OPCF member reviews and extensive prototyping to ensure their implementations maintain cross-vendor interoperability
 - Automation vendors can now start adopting UAFX functionality in their offerings,
 and end-users can look forward to the advantages UAFX-based field communications offer
- Test specifications & Test cases are being developed to provide conformance testing by end of Q2/2023



OPC UA Safety Specification: Part 15

 OPC UA Safety Specification R 1.05.02 currently under member review, publication planned for Q4/2022

History:

- Cooperation with PROFIBUS & PROFINET International (PI) started in 02/2018
- Release 1.04: Client/Server support (10/2019)
- ▶ Release 1.05: PubSub support (11/2021)
- ▶ Release 1.05.02: Revisions

Related Activities:

- Safety Test Tool (UASCTT) and Safety Stack prototypes available
- TÜV Assessment & Certification planned for Q1/2023



OPC 10000-15

OPC Unified Architecture

Part 15: Safety

Release Candidate 1.05.02 RC1 2022-04-25

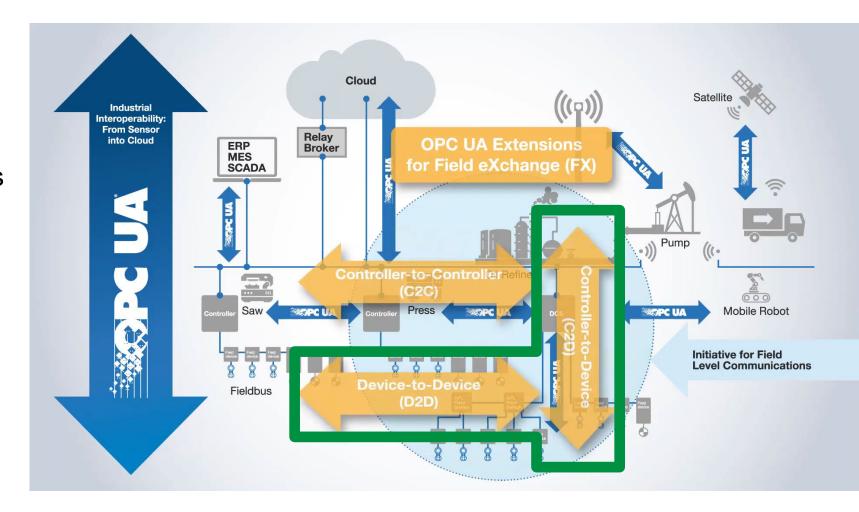


SPS 2022: UAFX Controller-to-Controller Multi-Vendor Demo



FLC Initiative: Further Roadmap

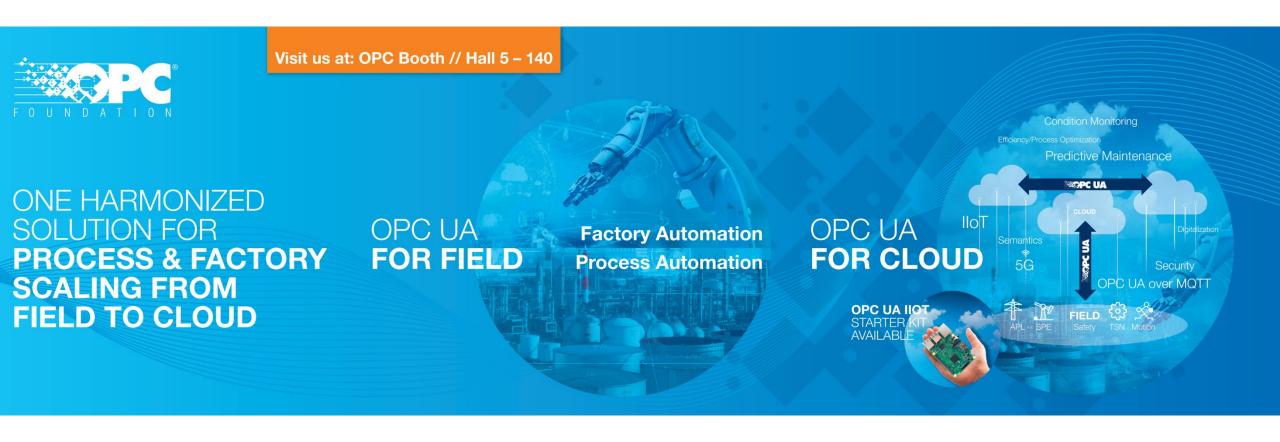
- Kick-off Technical Work on Controller-to-Device (incl. Device-to-Device) held on July 26-28, 2022
- Handover of Requirements
- Work Items:
 - Parametrization
 - Networking
 - Diagnosis
 - Motion
 - Instrumentation
 - I/O
- Working group structure established





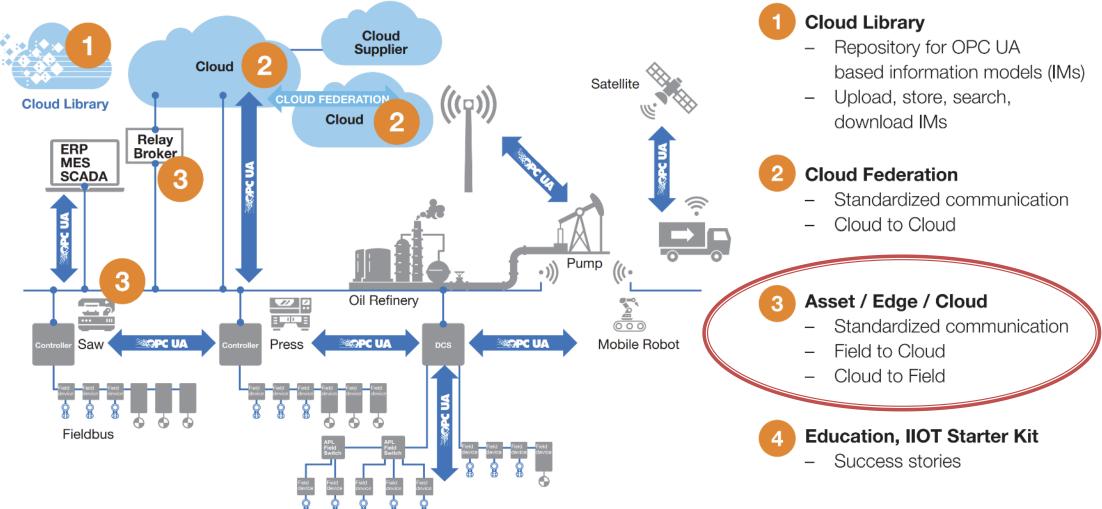
OPC UA: One Harmonized Solution

News from Cloud initiative





UA Cloud Initiative





2021: Support by 2 OT companies and 1 IT company

Challenge:

MQTT is set as transport to cloud
 BUT: MQTT does not define payload –
 results in multiple company or
 consortia mapping definitions

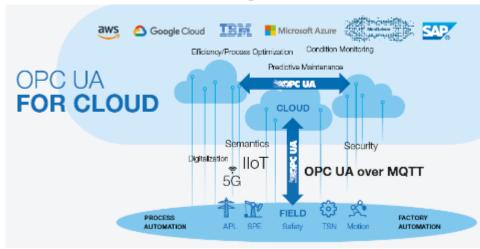
Solution:

- OPC UA Pub/Sub (over UDP and MQTT) published in Feb 2018
- Different bindings (JSON/BINARY) for different use-cases

Eco-System:

- Major cloud suppliers like aws, GoogleCloud, IBM, MS Azure, MindSphere, SAP confirmed to support "OPC UA over MQTT"
- Implementers of OPC UA over MQTT Beckhoff, Siemens,
- UA IIoT Starterkit / Toolkits available
- Plugfest is established live!



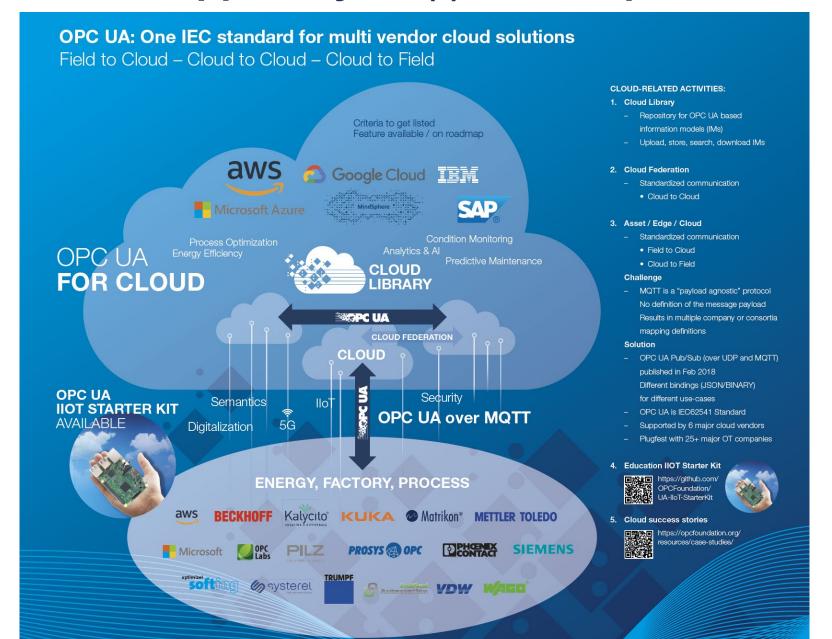




Feb 01st, 2022 OPC Foundation PR: Leading IoT Vendors Commit to OPC UA Adoption https://opcfoundation.org/news/press-releases/



End 2022: Support by 18 (!) OT companies





SPS 2022:

Cloud giant AWS supporting OPC UA PubSub over MQTT







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SEMANTIC Interoperability: The key for the digitalization

Generic Device Models: Cloud, Controller, Field Device, Process Device

- OPC 30400 UA for Cloud Library
- OPC UA fo Cloud Federation*
- OPC 10000-100 UA for Devices
- OPC 10020 UA for Analyzer Devices
- OPC UA for Analytical System Integration (CAISI) (under prep)
- OPC 30000 UA for PLCs based on IEC 61131-3
- OPC 30001 UA for IEC 61131-3 Function Blocks
- OPC 30010 UA for AutoID Devices
- OPC UA for Labratory Devices (LADS)*
- OPC 30081 UA for Process Automation Devices (PA-DIM)
- OPC UA for Power Consumption Management*
- OPC UA for Global Positioning*

Oil & Gas

- OPC 30020 UA for MDIS
- OPC UA for Energistics ProdML*
- OPC UA for Energistics WitsML*

Energy

- OPC 10040 UA for IEC 61850 –
 Electrical Substation Automation (Release Candidate)
- OPC UA for UA for Wind Power Plants (IEO61400-25)*

Building

OPC 30030 - UA for BACNET (Release Candidate)

Manufacturing Devices: Robots, Machines, Machine Tools

- OPC 40001-1 UA for Machinery Basic Building Blocks
- OPC 40001-100 UA for Machinery Result Transfer
- OPC 30070-1 UA for MTConnect, Part 1: Device Model
- OPC 40502 UA for Computertzed Numerical Control (CNC) Systems
- OPC 40501 UA for Machine Tools
- OPC 40083 UA for Plastics Rubber General Types
- OPC 40077 UA for Plastics Rubber Injection Moulding Machines to MES
- OPC 40079 UA for Plastics Rubber Injection Moulding Machines to Robot
- OPC 40082-1...n UA for Plastics Rubber < device>
- OPC 40084-1....n UA for Plastics Rubber Extrusion
- OPC 40100 UA for Machine Vision
- OPC 40010 UA for Robotics
- OPC 40200 UA for Weighing Technology
- OPC 40451 UA for Tightening Systems
- OPC UA for High Pressure Die Casting*
- OPC UA for Powertrain*
- OPC UA for Surface Technology*
- OPC 40550 UA for Woodworking Machinery
- OPC 40301 UA for Flat Glass Processing
- OPC 40223 UA for Pumps and Vacuum Pumps
- OPC 40250 UA for CompressedAirSystems
- OPC UA for Intralogistics Communication*
- OPC UA for Process Air Extraction and Filtration (PAEFS)*
- OPC UA for Fibre and Yam Testing Devices (FYTD)*
- OPC 40560 OPC 40569 UA for Mining (Release Candidate)
- OPC UA for Geometrical Measuring Systems*
- OPC UA for Cranes and Holsts*

Miscellaneous

- OPC 30060 UA for Tobacco Machines
- OPC 30200 UA for Commercial Kitchen Equipment

Enterprise, Asset Mgmt, Packaging

- OPC 10030 UA for ISA-S95
- OPC 10031-4 UA for ISA-95 Job Control
- OPC UA for Mimosa CCOM*
- OPC 30260 UA for OpenSCS Serialization Model
- OPC 30261 UA for OPEN SCS Job Order Profiles
- OPC 30050 UA for PackML (OMAC)
- OPC 40600 UA for Welhenstephan Standards
- OPC 30270 UA for Industrie 4.0 Asset Administration Shell

Engineering

- OPC 30250 UA for DEXPI
- OPC 30040 UA for AutomationML

Field Device Integration

- OPC 30080 UA for Field Device Integration (FDI)
- OPC 30090 UA for Field Device Tool (FDT)

Field Communication

- OPC 30100 UA for SERCOS Devices
- OPC 30110 UA for POWERLINK
- OPC 30130 UA for Control & Communication System Profile (for Machine) CSP+ (CCLink)
- OPC 30120 UA for IO-Link Devices and IO-Link Masters
- OPC 30140 UA for PROFINET
- OPC 30141 UA for PROFlenergy
- OPC 30142 UA for PROFINET Remote IO
- OPC UA for CIP Devices*

- 85+ groups with domain experts have defined the semantics for their verticals
- Largest eco-system for information models for the automation world



SEMANTIC Interoperability: The key for the digitalization

New landing page with complete overview here:
<u>www.opcfoundation.org -> About -> Working Groups-> List of Working Groups</u>

FILTER SX Delete all Filters	50 v records per page		
Q Search			
	DOC-NUMBER V ^	TITLE V A	ABSTRACT ∨ ∧
Document Type Specification	─────────────────────────────────────	Unified Architecture Core	Core specification for the OPC Unified Architecture. OPC UA is applicable to components in all industrial domains, such as industrial sensors and actuators, control systems, Manufacture Enterprise Resource Planning Systems, including the Industrial Internet of Things (IIoT), Machine To Machine (M2M) as well as Indu
Guideline			These systems are intended to exchange information and to use command and control for industrial processes. OPC UA defines a c model to facilitate this information exchange OPC UA specifies the following:
Template Whitepapers			The information model to represent structure, behaviour and semantics. The message model to interact between applications. The communication model to transfer the data between end-points. The conformance model to guarantee interoperability between systems.
∧ Classification	× 10000 [7779]	Unified Architecture Core - Erratas for 1.02, 1.03, and 1.04	Errata Series
Core UA Topics Generic Models Factory Automation Process Automation Energy Automation Building Automation	∨ 10000 [8099]	Unified Architecture Field eXchange	The OPC UA FX specification is a multi-part document. It specifies a standardized information model and connection model for AutomationComponents, providing timely data delivery, secul Interactions addressed by UAFX include Controller-to-Controller, Controller-to-Device, Controller-to-Compute, Device-to-Device, and UAFX extends the existing OPC UA communication solution (e.g., OPC 10000-14 and OPC 10000-100) to address all industrial autoric discrete manufacturing and process industries providing vendor-independent end-to-end interoperability of field-level devices for all r automation use cases. This release of the specification includes Controller-to-Controller interactions. Other interactions will be included in future releases.
Device Types Mechanical Engineering Industry	10000-100	Unified Architecture - Device Model	This part of the OPC UA specification defines the information model associated with Devices. This specification describes three mod other as follows: • The (base) Device Model is intended to provide a unified view of device
Oil and Gas, Mining Enterprise - Asset Mgmt - Packaging Cloud Computing	10000-110	Asset Management Basics	Basic concepts for asset management used in an OPC UA Information Model. It considers different aspects of asset management. A use all or nothing of this specification, but can chose which concepts they want to support. In s
Engineering Data Field Bus Mappings	10000-120	XML DataType Mapping	Defines mechanisms for a bidirectional mapping of built-in data types between OPC UA and XML. Some data types can directly be n manner, for others the limitations are described. The document defines specific OPC UA DataTypes for bu
Field Device Integration	10000-200	Industrial Automation - Basics	This specification contains basic building blocks commonly used in industrial automation. Version 1.00 contains modelling concepts 1 Statistical Data Calibration



Collaborations – Status overview working groups

Status Sept 2022: 12 releases and 5 new working groups

Releases

- OPC 10000-1..24, OPC UA v1.05
- OPC 10000-100, Device Model v1.03
- OPC 10000-110, Asset Mgmt Basics
- OPC 10000-200, Industrial Automation v1.01
- OPC 30400-1..2, Cloud Library
- OPC 30080, FDI v1.03
- OPC 30142, PROFINET-RemotelO
- OPC 40001-1 Machinery Basic Building Blocks v1.02
- OPC 40501-1 Machine Tools v1.01
- OPC 40084-1..12 PlasticsRubber-Extrusion v2.00
- OPC 30060 Tobacco Machinery v2.00
- OPC 4056n Mining

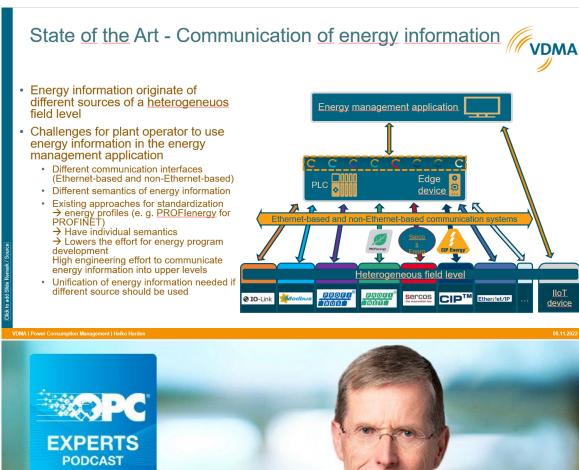
New Working Groups

- Power Consumption Mgmt
- Additive Manufacturing
- Analyzer System Integration
- Global Positioning
- OPC UA for CAISI"
 Common Analytical Instrumentation
 System Integration



Power Consumption: Joint activities including OPCF, PNO, ODVA and VDMA

- Development of energy management interfaces for IoT technologies
 - With the help of an energy information model
 - Unification of energy information in an energy information model
 - Use of energy information from different sources of the heterogeneous field level
 - Development of the energy information model based on existing standards and OPC UA



PROF. DR.

HANNOVER

KARL-HEINZ NIEMANN

UNIVERSITY OF APPLIED SCIENCES.

OPC UA

FOR A HARMONIZED

www.opcfoundation.org/podcast

ENERGY MODEL

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New: .NET User Group

- Group of companies to increase quality of the stack and integrate additional functionalities
- Focus on IT/cloud-connected scenarios
- Complementing, not competing with commercial toolkits
- 3 initial funder OPCF Board of Director companies: ABB, Microsoft, SAP
- No change in licensing
 .NET OPC stack will remain available to OPC members and as Open-source release

GitHub: <u>https://github.com/OPCFoundation</u>

Nov 8th, 2022: OPC Foundation press release



News Release

OPC Foundation welcomes the new ".NET User Group" to maintain the open-source UA-.NET Standard project

ABB, Microsoft, and SAP have joined forces to extend and enhance the OPC Foundation's open-source .NET offerings

Scottsdale, AZ – November 8th, 2022 - The OPC Foundation (OPCF) welcomes the launch of the ".NET User Group" initiated by three companies represented on the OPC Foundation Board of Directors ABB, Microsoft, and SAP. This group aims to maintain and extend the existing open-source "UA-.NET standard" project, which is available on GitHub. All three companies use this open-source project in their products in addition to commercial solutions.

Each company is donating a full-time development resource to coordinate the future direction of the initiative, increase project quality, and implement new features. This ensures that important extensions to the standard, like ECC security, are integrated in a timely manner. Through coordinated project management, the group is helping all users, and the broader developer community, to more quickly and easily implement OPC-UA in their applications. The initiative is open for additional OPC Foundation members and encourages the public to continue their contribution to the open-source project.

With the engagement of the new .NET User Group Initiative, there will be no change to the existing license of the UA-.NET code on GitHub: The dual license allows RCL for OPC Foundation corporate members and GPLv2 for others. RCL allows corporate members to use the code in their products without opening their own additional implementation.

Mr. Martin Regen from Microsoft chairs the .NET User Group Initiative. The three founding companies manage the UA-.NET Standard development. The UA-.NET Standard project is still freely available to all developers for use in their in-house and commercial applications. OPC Foundation members who want to help maintain the UA-.NET project <u>are</u> welcome to join the initiative. To get started, the OPC Foundation invites interested parties to contact Martin Regen by email martin.regen@microsoft.com

Claudius Link, of SAP, commented, "For SAP customers, transparency and fluid availability of manufacturing data is critical. Openness and industry-wide accepted standards are indispensable to connect SAP applications with equipment and systems on the shop floor. We are excited to be one of the founders of the 'NET User Group', where we continue to develop and maintain the OPC UA-.Net Standard library in an open-source community."

Stefan Hoppe, OPC Foundation President, said, "One of the OPC Foundation special advantages is the strength of our community where members from diverse industries and competing companies regularly work together to improve the OPC UA standard and make it easier to adopt. The .NET User Group Initiative is an excellent example of this process in action." Mr. Hoppe concluded, "The OPC Foundation

Industrial Ethernet Security Harmonization Group: Vision

- Industrial Ethernet Security Harmonization Group (IESHG)
- The associations (FCG, ODVA, OPC F and PI) will create harmonized security concepts across our communication systems for Industrial Automation in targeting the capabilities to comply with IEC/ISA 62443-3-3
- This harmonization will include recommendations to keep our customers environments as secure as possible while making it easy to both implement and operate in a heterogeneous environment often found in their facilities.



FAQ on Security Concepts available for download Focus on harmonizing certificate related terms https://opcfoundation.org/security

Nov 8th, 2022: OPC Foundation press release



News Release

Industrial Ethernet Security Harmonization Group (IESHG) publish first whitepaper

Scottsdale, AZ – November 8th, 2022 - The major Standards Development Organizations OPC Foundation, PI, ODVA and FieldComm Group announce the release of the first whitepaper of their joint working group called Industrial Ethernet Security Harmonization Group (IESHG).

The IESHG meets on a regular basis to discuss security topics in the industrial automation context. The goal of the working group is the alignment of industrial ethernet security concepts, so that end users of the protocols have less complexity when using security in their automation systems.

The first whitepaper was created to shed light on different topics of the security concepts of industrial automation environments. General concepts are explained in an FAQ, like Public-key infrastructures, the different certificate types of the SDOs, as well as certificate management tools.

Download the document here: https://opcfoundation.org/security/

Further concepts are currently being worked out, that will lead to further whitepapers.

The IESHG work group leader Simon Merklin, Endress+Hauser says: "The end user and legal security requirements for industrial ethernet technologies accelerate at a high speed in these days. With the IESHG, we ensure that the security concepts of our SDOs lead to harmonized and easy to use secure solutions. With this great group of security experts, we pave the security road for technological advancements, like Ethernet-APL in combination with our industrial ethernet technologies."

Randy Armstrong, the Chair of the OPC UA Security Working Group says: "Security has become a top priority for IA users today and the onus is on SDOs and IA product vendors to provide solutions that make it practical for IA users to manage large networks of devices with security enabled by default. The IESHG allows the SDOs to help address this challenge by finding ways to agree on common terminology and solutions."

Stefan Hoppe, President of the OPC Foundation, commented. "The OPC Foundation supports the IESHG effort and is glad to contribute its deep security experience, which it used to design the OPC UA standard to be secure from the ground up and continues to extend via its twenty-member-strong security working group. The global OPC UA adoption we achieved can, in part, be attributed to companies' demand for secure data connectivity as they seek to digitalize and modernize. Based on this realization, we believe our harmonization efforts with the other SDOs will help the industry innovate faster with more confidence."

About the OPC Foundation:

Since 1996, the OPC Foundation has facilitated the development and adoption of the OPC information

OPC UAcademics



- Done: (100%) Recording of the slides done professors see/hear what we want to highlight with a slide
- Done: Translate to Chinese done
- Next:
 Translation to other languages like Japanese, French, Spanish, Arabic



New Product Catalog

- Online! Two different lists
 - All products
 - Certified products



Call for action: check / fill up product information

Password



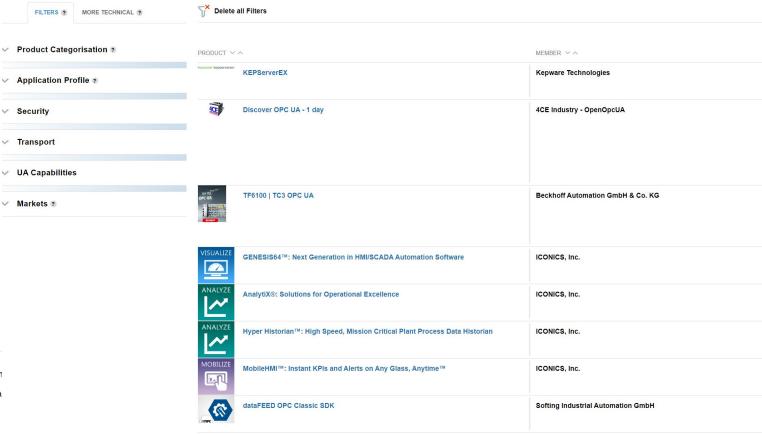
MARKETPLACE

Security

✓ Markets ②

Product MD5 Hash:

Discover OPC servers, clients, toolkits and services from members of the OPC Foundation.





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eBook - 7th edition published

• eBook https://opcfoundation.org/resources/ebooks/



- Concept
 - Publish 3 editions per year
 Content is about podcasts, success stories etc.
- OPCF regions
 - Content is available for local language channels
 - Call for action: Please provide content

eBook – Edition 7 published Dec 9th, 2022





Success Stories

https://opcfoundation.org/resources/case-studies/



- equinor, Microsoft, Prediktor
- Renault & Google Cloud
- Miele & Microsoft
- Rosendahl-Nextrom, Siemens









Call for action: Provide your end customer success story



Huge number of initiatives

- Large enterprise companies have no issues supporting this... however...
- Small / Medium enterprise companies are confused about unclear interaction of all these initiatives Confusion prevents the adaptation!

```
Manufacturing-X
Catena-X
                                  OPC UA
    Gaia-X
                                    85+ OPC UA
               AutomationML
                                    Companion Specs
               Asset Administration Shell
     umati
           IDTA → Digital Twin
MTP
   OPAF
        Digital Twin Consortia
                   Open Industry Alliance
                    "Service Bus"
```

Position paper (in progress):

"The interaction of management shell, AutomationML and OPC UA -

A big picture of interoperability solutions"

Cooperation AML, IDTA, OPCF, VDMA

OPC Foundation: The United Nations for Industrial Automation



Thank you! - Questions? Please contact us!

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Looking for more information? https://opcfoundation.org/

