

OPC UA: 20-year standardization Status & Update

OPC Day Japan 2023 – Virtual Event – December 8th/9th, 2023

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News Organization: Members / Board Election / Retirement Secretary

- OPC UA: 20th anniversary of standardization!
- Collaboration: Overview Companion Specifications
- Interoperability: OPC UA growing into cloud scenarios
 - OPC UA: Interoperability on Field & Edge
 - OPC UA: Interoperability from Edge to Cloud
 - OPC UA: Interoperability for IT & Cloud

News

- Certification updates
- OPC UAcademics
- OPC UA get adopted in cloud apps
- Call for action



OPC Foundation Membership Development



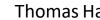
Organization – Election for 2024/2025 Board of Director seats

- 5 open seats for 2024/2025
- Candidates: Nomination period ended Sept 22nd 7 candidates, including 2 Chinese candidates (first time!) See candidate profiles here: OPCF-BoD-2024-Candidate-profiles.pdf (opcfoundation.org)
- Election period: November
- 6th Public announcement during OPCF General Assembly Meeting Dec 9, 2023
 VDMA SIEMENS Honeywell of the second sec





Andreas Faath











Yokogawa 🔸



Wei Xiong



OPC Day Japan

Thomas Hahn

Ziad Kaakani

Holger Kenn

Ridley Lee

Shinji Oda

Retirement of Mike Bryant as Secretary OPC Foundation



OPC Foundation Secretary for 22(!) years (2001 – 2023)

Lynne Fröhlich will continue to be "the face to members" for accounting and member management



Official announcement during OPCF General Assembly Meeting on Wed Dec 6th, 2023

Welcome the new OPC Foundation Secretary: Alexander Allmendinger



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History



Call for action: Please contact me and add Japanese OPC UA history!



standardization of



2003

Classic OPC Complex Data, Classic OPC Data eXchange and Classic OPC XML-DA specifications are released.

Start of OPC UA

SPC UA

OPC Unified Architecture (OPC UA), comprising of 13 separate parts, is created by the OPC Foundation. The first OPC UA working group meeting was held on November 3-7, 2003. The original OPC specification is now referred to as "Classic OPC" or "OPC Classic".

OPC Success Journey

Setting the Standard for Interoperability since 1990



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SEMANTIC Interoperability: The key for the digitalization

Generic Device Models: Controller. Field **Device, Process Device**

- OPC 10000-100 UA for Devices
- OPC 10020 UA for Analyzer Devices
- OPC 30000 UA for PLCs based on IEC 61131-3
- OPC 30001 UA for IEC 61131-3 Function Blocks
- OPC 30010 UA for AutoID Devices
- OPC 30081 UA for Process Automation Devices (PA-DIM)- OPC 40010 UA for Robotics
- OPC 30400 UA for Cloud Library
- OPC 30500 UA for Laboratory & Analytical Device Standard (LADS)*
- OPC UA for Analytical System Integration (CAISI)*
- OPC UA for Cloud Federation*
- OPC UA for Global Positioning*
- OPC UA for Non-destructive Evaluation
- OPC UA for Power Consumption Management*
- OPC UA for Secure Elements

Energy

- OPC 10040 UA for IEC 61850 Electrical Substation Automation (Release Candidate)
- OPC 30020 UA for MDIS
- OPC UA for Wind Power Plants (IEC61400-25)*
- Power Consumption*
- OPC UA for Carbon Capture, Storage and Reporting*
- OPC UA for Solar PV Operations and Maintenance (SPOM)*

Building

OPC 30030 – UA for BACNET (Release Candidate)

Miscellaneous

OPC 30060 - UA for Tobacco Machines Dec. 9th OPC 30200 - UA for Commercial Kitchen Equipment OPC Dav

Manufacturing Devices: Robots, Machines, **Machine Tools**

- OPC 30070-1 UA for MTConnect, Part 1: Device Model
- OPC 40001-1 UA for Machinery Basic Building Blocks OPC 10031-4 UA for ISA-95 Job Control
- OPC 40001-2 UA for Machinery Process Values
- OPC 40001-3 UA for Machinery Job Management
- OPC 40001-100 UA for Machinery Result Transfer
- OPC 40020 UA for Cranes & Hoists
- OPC 40083 UA for Plastics Rubber General Types
- OPC 40077 UA for Plastics Rubber -Injection Moulding Machines to MES
- OPC 40079 UA for Plastics Rubber Injection Moulding Machines to Robot
- OPC 40082-1...n UA for Plastics Rubber <device>
- OPC 40084-1....n UA for Plastics Rubber Extrusion - OPC 40100 - UA for Machine Vision
- OPC 40200 UA for Weighing Technology
- OPC 40210 UA for Geometrical measuring Systems
- OPC 40223 UA for Pumps and Vacuum Pumps
- OPC 40250 UA for Compressed Air Systems
- OPC 40301 UA for Flat Glass Processing
- OPC 40400 UA for Powertrain*
- OPC 40444 UA for Textile Testing Devices*
- OPC 40450 UA for Joining Systems Base - OPC 40451 - UA for Tightening Systems
- OPC 40501 UA for Machine Tools
- OPC 40502 UA for Computerized Numerical Control (CNC) Systems
- OPC 40530 UA for Laser Systems
- OPC 40550 UA for Woodworking Machinery
- OPC 40560 OPC 40569 UA for Mining
- OPC 40740 UA for Process Air Extraction and Filtration Systems (PAEFS)*
- OPC UA for Cable Harness Manufacturing
- OPC UA for High Pressure Die Casting*
- OPC UA for Intralogistics Communication*
- OPC UA for Surface Technology*

Enterprise, Asset Mgmt, Packaging

- OPC 10030 UA for ISA-S95
- OPC 30050 UA for PackML (OMAC)
- OPC 30260 UA for OpenSCS Serialization Model
- OPC 30261 UA for OPEN SCS Job Order Profiles
- OPC 40600 UA for Weihenstephan Standards
- OPC UA for Asset Administration Shell AAS*
- OPC UA for Mimosa CCOM*

Engineering

- OPC 30040 UA for AutomationMI
- OPC 30250 UA for DEXPI

Field Device Integration

- OPC 30080 UA for Field Device Integration (FDI)
- OPC 30090 UA for Field Device Tool (FDT)

Field Communication

- OPC 30100 UA for SERCOS Devices
- OPC 30110 UA for POWERLINK
- OPC 30120 UA for IO-Link Devices and IO-Link Masters
- OPC 30130 UA for Control & Communication System Profile (for Machine) CSP + (CCLink)
- OPC 30140 UA for PROFINET
- OPC 30141 UA for PROFlenergy
- OPC 30142 UA for PROFINET Remote IO
- OPC 30143 UA for PROFI-Encoder
- OPC 30144 UA for PROFINET-GSD
- OPC UA for CIP Devices*

- 151+ groups with domain experts have defined the semantics for their verticals
- Largest eco-system for information models for the automation world
- Landing page with complete overview here: www.opcfoundation.org -> About -> Working Groups-> **List of Working Groups**
- Available free of charge



Collaborations: News 2023

https://opcfoundation.org/news/technology-news



OPC Technology News

Technology News informs about publications, documents in review, and working groups in initialization.

Publications Call for Review Call for Participation				
OCUMENT	DATE			•
PC 30144-1 PROFINET GSD - V 1.00	2023-09-25	J	an 1s	t, 2023 through Nov 14
PC 40740 Process Air Extraction and Filtration Systems - V 1.00	2023-08-10			
PC 40020-1 Cranes&Hoists - MotionDevicesSystemBase - V 1.00	2023-07-21	•	25	Publications (release)
PC 30020 MDIS OPC UA Companion Specification - V 1.3	2023-07-07	•	17	Call for review
PC 40001-1 Machinery Basic Building Blocks - V 1.03.0	2023-06-08	•	9	Kick-Offs
PC 30030 BACnet - V 2.00.1	2023-06-02	•	1	Call for participation
PC 40210 Geometric Measuring Systems - V 1.00	2023-05-24	•		



2023

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OPC UA: Industrial Interoperability

One harmonized solution for OT and IT Including:

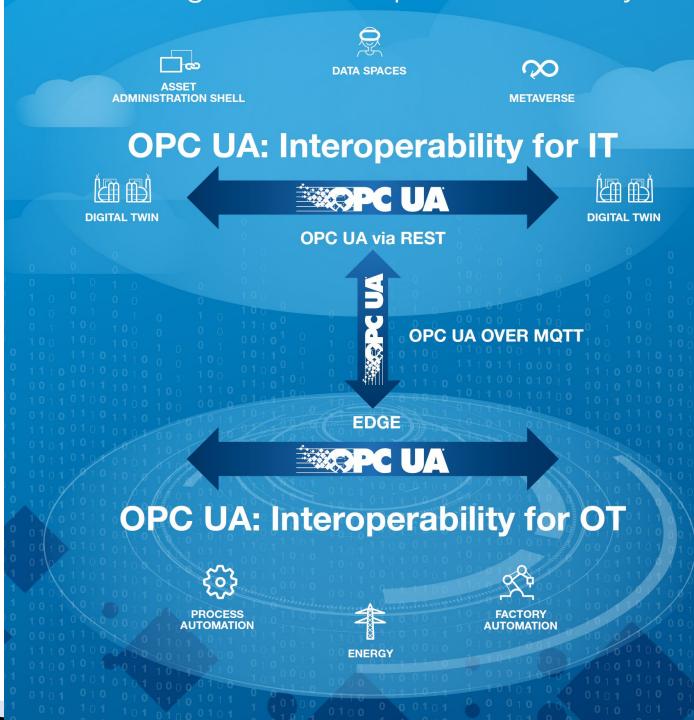
... rich modeling language

... flexible transport

... security

Do not forget the eco-system with:

- Openness (Specs, Sample-code, Lab)
- 151+ standardized domain models
- Commercial tool chain
- 2013: File transfer & Directory Services - 2016: REST Interface



OPC UA feature set is scalable!

 Perception: OPC UA is too big and too powerful! Question: Do all OPC UA functions always have to be provided in the OPC UA Server? Answer: No!



Examples:

- PLC controllers may not need a REST-Interface
- Edge devices may not require Ethernet-APL or TSN functionality
- Data Spaces, Digital Twin ... may not required TCP, UDP but REST , "OPC UA over MQTT" and file transfer



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OPC FLC Initiative: C2C News

- 1. Phase 1: Controller-to-Controller (C2C)
 - OPC UA FX Specification Series Part 80-84 released
 - Certification efforts finalized
 - First products expected 2024



OPC UA Field eXchange (FX): Extending OPC UA to the Field including Determinism, Instrumentation, Motion and Functional Safety



UAFX Multi-Vendor Demos

- Controller-to-Controller (C2C)
- OPC UA Safety •

EOUN

PC Unified Architectur eld eXchange (UAFX)

OPC UA over 5G Demo •

More than 20 participating companies incl. all major automation suppliers



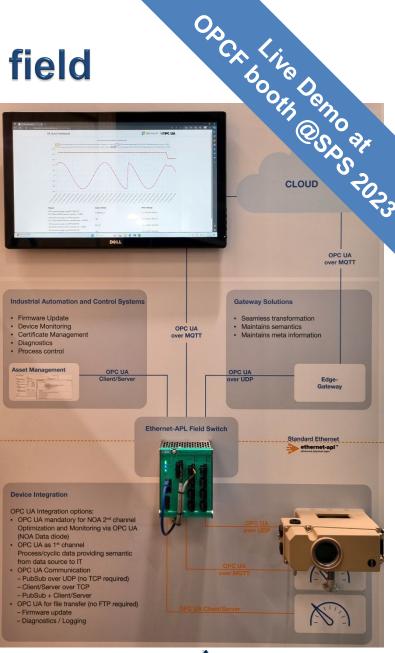
Ethernet-APL: Enabler for OPC UA in the field

- OPC UA is the chosen Industrial Interoperability solution by NOA, OPAF, MTP and MDIS
- Direct cloud connectivity or utilization of gateways based on well-defined semantics

OPC UA Integration options:

- OPC UA as "second channel" for monitoring & optimization (NOA = Namur Open Architecture)
- OPC UA as "first channel" for exchange of cyclic process data
- Communication options:
 - OPC UA over MQTT
 - OPC UA Client/Server over TCP/IP
 - OPC UA PubSub over UDP/IP or Layer 2 Ethernet





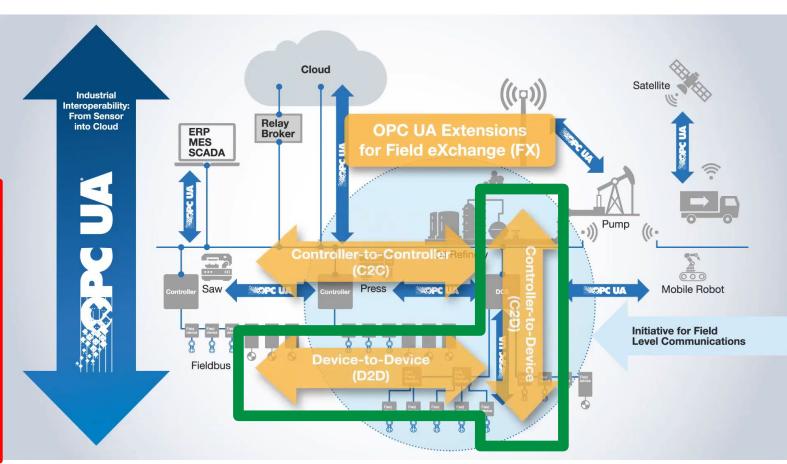


OPC FLC Initiative: Launch of Phase 2 (2024 – 2027)

- FLC Phase 1 (2019 2023):
 - $^{\circ}\,$ Focus on C2C Use Case
 - UAFX Base Concepts for Controllers (and Field Devices)
 - Online & Offline scenarios

OPC Foundation now launches Phase 2 (2024 – 2027)

- $^{\circ}\,$ Focus on C2D and D2D
- Extend existing UAFX base concepts (e.g. Parametrization, Diagnosis and Networking)
- Develop application profiles for motion control, I/O and instrumentation



- Technical working groups & FLC Steering Committee open to all OPC Foundation members
- FLC Steering Committee members provide extra support (financial contributions & man-power)



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OPC UA: One IEC standard for multi vendor cloud solutions



CLOUD-RELATED ACTIVITIES:

1. Cloud Library

- Repository for OPC UA based information models (IMs)
- Upload, store, search, download IMs

2. Cloud Federation

Standardized communicationCloud to Cloud

3. Asset / Edge / Cloud

- Standardized communicationField to Cloud
- Cloud to Field

Challenge

 MQTT is a "payload agnostic" protocol No definition of the message payload Results in multiple company or consortia mapping definitions

Solution

- OPC UA Pub/Sub (over UDP and MQTT) published in Feb 2018
 Different bindings (JSON/BINARY) for different use-cases
- OPC UA is IEC62541 Standard
- Supported by 6 major cloud vendors
- Plugfest with 25+ major OT companies

4. Education IIOT Starter Kit Control Https://github.com/ OPCFoundation/ UA-lloT-StarterKit

5. Cloud success stories

esten https://opcfoundation.org/ resources/case-studies/

SPS 2021

- 2 OT companies BECKHOFF / Siemens
- 1 IT company Microsoft

SPS 2022

- 18 OT companies
- 2 IT companies

SPS 2023 53 OT companies 2 IT companies

SPS 2024
 ??



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OPC UA for Metaverse: Finalized



- Collaboration between OPC Foundation and Digital Twin Consortium including all OPCF BoD companies
- Immersive Condition Monitoring Use Case.
- Leveraging OPC UA as industrial digital twin



European administration

European Union (EU) is preparing couple of administrative rules

Have to be fullfilled, if a machine is operating inside EU (produced inside EU or imported to EU)

- DPP (Digital Product Passport)
- PCF (Product Carbon Footprint)
- CRA (Cyber Resilian Act)

Good news:

– DPP and PCF ...

... is "just" a very small OPC UA companion spec which can easy integrated into any OPC UA server running in the field, in edge, in the cloud...

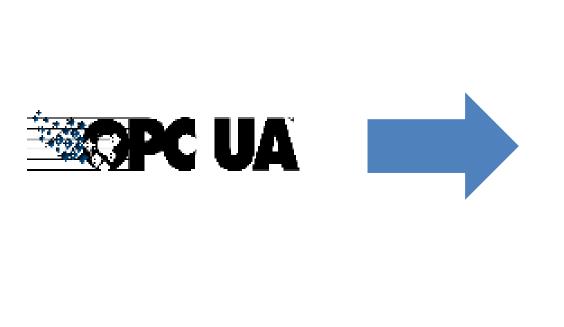
– CRA ...

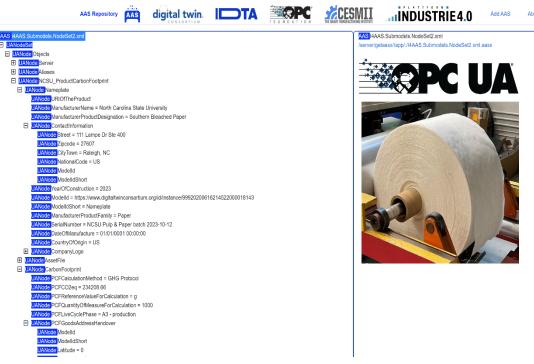
OPCF started working group "UA for smart elements" already Security summit planned for 2024 (status today: June)

Summary: OPCF takes care and offers easy to implement solutions based on OPC UA



Combining Ecosystems OPC UA for modelling EU Digital Product Passport





- 1. OPC UA used for information modelling (including Companion Specs)
- 2. Office Open XML used for packaging (AASX file format)
- 3. HTTP REST used for interface (both AAS and OPC UA REST supported)



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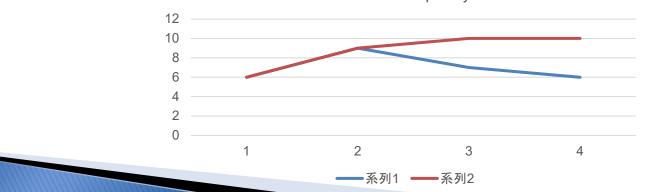
OPC Certification Updates

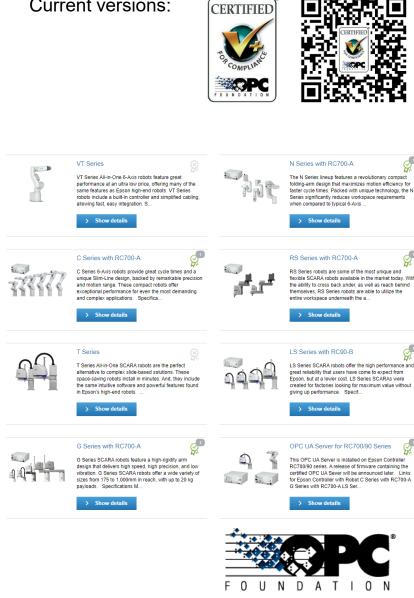
- New OPC UA Certified Logo
- Product certification
 - ~20% increase in testing products in 2023
 - New product types like robot controllers (Seiko Epson)
- 3 CTT Releases this year
 - Introducing OPC UA PubSub UDP Testing
 - Introducing first set of UAFX Tests
 - Usability enhancements
 - Bug fixes

Slide 26

Dec, 9th, 2023 **OPC** Day Japan

Reduced testing efforts by ~33% Product complexity







Current versions:

Future Logo:

OPC UAcademic: Content

OPC UA Security Cryptography Models The History of OPC and OPC UA Public Key infrastructures pk Server pk Client **OPC UA Information model** \square **Industrial Example** Real states can be assigned by the representation and thus can be retrieved and changed (pk Client , sk Client Signal ligh Silo **OPC UA Publish-Subscribe** $Vfy(pk_m, m, s) = True$ **OPC UA PubSub concept** mperature-Sensor Measurem pe=String vpe=Float, Unit=Celsius, Ram PC UAcademics Temperature, Conveyor belt Query DataSetMetaData Publish Exchange independent of messages Message Oriented Middleware Subscribers Messages OPC UAcademic DataSetReade GetSecurityKe GetSecurityKeys Security Key Server SetSecurityKeys SetSecurityKe PC UAcadem



- The Specifications **OPC UA Communication**
- Security in OPC UA

Introduction to OPC UA

- **OPC UA Address Space Model**
- OPC UA Services
- OPC UA Information Models
- OPC FLC Initiative
- OPC UA Service mappings
- OPC UA Profiles
- **OPC UA Aggregation & Discovery**
- OPC UA Pub/Sub
- **Companion Specifications**
- Implementation of OPC UA
- Tools and frameworks
- Use cases
- Architectures
- Introduction to practical exercies

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Dec. 9th, 2023 **OPC** Day Japan

OPC UAcademic: Registrations

- Austria
- Brazil
- Cameroon
- Canada
- Czech

- England
- Finland
- France
 - Germany
- India

- Norway
- Pakistan
- Poland
- Portugal
- Spain

- South Korea
- Switzerland
- Tunisia
- USA
- Vietnam



Registration

 Registration form on OPC Foundation Website: <u>https://opcfoundation.org/resources/opcuacademic/</u>



Looking into the future – OPC UA get adopted in cloud apps

- OPC UA is De-facto standard ...

- OPC UA Client/Server ... is the de-facto standard for PLC/SCADA/MES/ERP interaction
- OPC UA PubSub ... over MQTT is the de-facto standard for interaction between edge and cloud ... and also interaction between digital twins

- OPC UA REST is the de-facto standard for easy access from IT/cloud to standardized field information

- IT relevant groups realize more and more

- OPC UA's rich sematic data models and standardized interfaces
- Stability over 17 years without any compatibility break
- Eco-system with rich commercial offerings but also open source, education etc
- World largest pool of standardized domain models
- Legal protection umbrella

→ OPC Foundation offer OPC UA as "interoperability for cloud applications" like digital twins
→ OPC UA will grow into Cloud



Call for action

OPC UA success stories

- Lot of countries provided success stories from end-users
 - \rightarrow What about Japanese success story?
 - Either from End-user in Japan or international with Japanese products

– OPC UA podcast

 \rightarrow what about Japanese podcast edition?

OPC UAcademic

- Finalize Japanese translation
- Advertise for Japanese Professors and Universities

Companion specs: Japanese OPC UA products including companion specs

- Significant trend from end-users to reuest support of companion specs (like Automotive Industry)

OPC UA get adopted in cloud applications

 \rightarrow who is the Japanese collaboration partner to educate and make cloud community aware?



OPC Foundation: The United Nations for Industrial Automation



Thank you! - Questions?

Stefan Hoppe President & Executive Director OPC Foundation <u>Stefan.hoppe@opcfoundation.org</u>

Looking for more information? https://opcfoundation.org/

